

Date: Wednesday, 7/12/2006 3:22:49 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SHORT STEP ASSEMBLY
 Job Number : 27870
 Estimate Number : 12488
 P.O. Number : N/A
 This Issue : 7/12/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : LARGE FAB ASSY
 Previous Run : N/A
 Written By :
 Checked & Approved By : JA 06.07.12
 Comment : Est Rev: a New issue EC

Part Number : D350591124
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 8/15/2006 Qty: 7 Um: Each

Additional Product

Job Number:

Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels as per PPP D350-591-127 CHG003

PER ATTACHED

2.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 27870A LOW FLOAT STEP ASSY RH AIRCRUISER COMPATIBLE

Comment: Sub-Component LOW FLOAT STEP ASSY RH AIRCRUISER COMPATIBLE

4.0 D22301 Mounting Lug

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Packing Kit Qty Part Number Description Batch
 1 D2230-1 Mounting Lug B25553

B30992

D 32163 (4X)

5.0 D22303 Mounting Lug

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Packing Kit Qty Part Number Description Batch
 1 D2230-3 Mounting Lug B27860

B30993

OB 06/12/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 7/12/2006 3:22:49 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY

Job Number: 27870

Part Number: D350591124

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2856400

Abrasion Strip



4.2?



Comment: Qty.: 0.6000 f(s)/Unit Total: 2.4000 f(s)

Pick:

Packing KitQty Part Number Description Batch

1 D2856-400 7.20" Abrasion Strip

~~B27545~~

B32992-

7.0

AN337A

Bolt



14



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

2 AN3-37A

Bolt

~~M14478~~

M102339-

✓

8.0

AN413A

Bolt



21



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

3 AN4-13a

Bolt

~~M101594~~

M104746-

9.0

AN960JD10

Washer



28



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

4 AN960JD10

Washer

~~M100743~~

M104885-

10.0

AN960JD416

Washer



42



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

6 AN960JD416

Washer

~~M19185~~

M104215-

11.0

MS21042L3

Nut



14



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

2 MS21042L3

Nut (or -3)

~~M110094~~

~~M101390~~

~~6206108108~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY

Job Number: 27870

Part Number: D350591124

Job Number:



Seq. #:

Machine Or Operation:

Description :

11
12.0

MS21042L4

Nut



21



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Packing Kit Qty Part Number Description Batch

3 MS21042L4

Nut (or -4)

~~1191099~~

M102552 -

07/07/30

06/05/28

(7)

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

07/08/15 x 7/16/15

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-124

Location:

PPP Rev:

Rev E

27870A

07/15/15

50

(7X)

15.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

07.08.20

Job Completion



U 07-08-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Process Sheet

33

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 27870
 Estimate Number : 12488
 P.O. Number :
 This Issue : 7/12/2006 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : LARGE FAB ASSY
 Previous Run :
 Written By :
 Checked & Approved By : 06.07.12
 Comment : Est Rev:a New issue EC

Drawing Name : SHORT STEP ASSEMBLY
 Part Number : D350591124
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : ~~1~~ N/A
 Material :
 Due Date : 8/15/2006 Qty: 4 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels as per PPP D350-591-122 CHG003

06.07.26

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 27870A LOW FLOAT STEP ASS'Y RH AIRCRUISER COMPATIBLE



Comment: Sub-Component LOW FLOAT STEP ASS'Y RH AIRCRUISER COMPATIBLE

4.0 D22301 Mounting Lug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

1 D2230-1 Mounting Lug

5.0 D22303 Mounting Lug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

1 D2230-3 Mounting Lug